



Incorporating:



Technical Directory of Certificated Fire Products & Services

Part 5 - Certificated, fire resisting timber doorsets and components:

Section 5.2 - Aperture and Framing companies

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Part 5: Certificated, fire resisting timber doorsets and components:

Section 5.2 - Aperture and Framing companies

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Technical Directory of Certificated Fire Products and Services for Buildings

This publication is one of the series which comprises the Technical Directory of fire products and services which have been approved by Warrington Certification. In each Part of the Technical Directory there is a section of introductory text to help the designer/specifier, followed by listings of relevant products/systems for which certificates have been issued by Warrington Certification.

The complete list of the Parts within the Directory is as follows:

Part	Publications
1	Principles of passive fire protection of buildings
2	List of FIRAS certificated installation contractors
3	Certificated fire risk assessors
4	Products certificated against the requirements of the CPD
5	Certificated, fire resisting timber doorsets and components
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5.2	Aperture and Framing companies
5.3	Building hardware (ironmongery)
5.4	Fire resistant glass and glazing sealing systems for timber doorsets
5.5	Fire and smoke seals
6	Fire stopping (penetration seals, linear gap seals and cavity barriers)
7	Steelwork protection
8	Glass and glazing systems
9	Steel doorsets (including hardware, glazing and seals)
10	Industrial doorsets (including hardware, glazing and seals)
11	Lift landing doors
12	Separating elements of construction including external walls and sandwich panels
13	Air transfer grilles
14	Wall and ceiling linings
15	Ductwork
16	Dampers
17	Smoke and heat extract fans
18	The smoke and toxicity performance of materials following ignition
19	Thermal insulation products
20	Reaction to fire products
20.1	Floor coverings
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Objective of Part 5 of this directory

The principal purpose of Part 5 of the Technical Directory is to provide a listing of Certifire certificated fire resisting and smoke control timber doors and doorsets, companies certificated to modify the door leaves by the cutting of apertures and the production of door frames, building hardware (ironmongery), glass and glazing systems and fire and/or smoke seals. The intention being to aid an informed choice of third-party certificated products.

Part 1 of the Directory provides a description of passive fire protection in buildings and this can be referenced in conjunction with this Part to enable an informed understanding of the requirements for fire resisting and smoke control doorsets.

The effectiveness of a building's design with respect to its performance in a fire depends crucially upon the materials used in its construction. Sections of Part 1 of the Directory touch upon criteria affecting the performance of numerous products and materials and in this Part, only timber doorsets and associated components are addressed in any detail.

To enable ease of updating and more focussed use on the individual components used within the doorsets, this Part of the Directory has been divided into 5 Sections:

- Section 1: Timber doorsets
- Section 2: Aperture and Framing companies
- Section 3: Building Hardware
- Section 4: Glass and Glazing systems
- Section 5: Fire and/or smoke seals

At this juncture it is emphasised that all products which play a part in passive fire protection shall have been tested satisfactorily to standards appropriate to their end use and ideally certificated by an independent, UKAS-accredited certification body such as Warrington Certification. Certification is not merely a 'Global' field of application assessment. It cannot be stressed too strongly that building designers and others involved in the specification of passive fire safety products should specify only certificated products and systems. Furthermore, it is emphasised that the scope of certification may vary widely and this possibly a reflection of the number of tests conducted to underpin the scope.

Additionally, in the cases of both passive and active fire protection, competent installation of the products should be carried out by appropriately trained operatives working for contractors certificated to perform such work. The best of designs and the most suitable of products and systems will only provide the planned performance in a fire if construction and installation work are carried out properly.

WHAT IS CERTIFICATION AND WHY HAVE IT?

Third Party Assessment or Certification is conformity Assessment carried out by a body that is independent of both supplier and customer organisations. The prime purpose and justification for this is to provide a level of enhanced confidence in the stated performance claims made for the product with relevance to its intended purpose as a fire-resistant barrier. The objective is to provide assurance of the fitness for the purpose of the product, consistency in performance and its expected reliability in fire.

The International Organisation for Standardisation, ISO, lists seven different systems of assessment, each valid as a third-party scheme. These range from type testing of samples of a product through to 100% testing, with various intermediate levels.

In the fire industry we are most accustomed to third-party product certification; the system comprising type testing of the product, assessment and surveillance of the factory production control system and audit testing. Labelling of the product and listing in a widely available publication are also usual features of these schemes.

The fundamental benefit of third-party certification - put simply - is that it gives the specifier, customer and end user, regulator or any combination of these an informed choice when purchasing or selecting the product. It also gives the regulator and enforcement authority concise independent information against which they can verify compliance. Choosing a product, which carries the badge or mark of a reputable third-party certification body, will provide safeguards as to the performance of the product. Testing (to national or international standards) will have verified that it meets the specification, while inspection of the manufacturing process has checked that there is consistency in quality and conformity of manufacture. It is important to note that the final responsibility lies with the manufacturer of the product.

Warrington Certification is a third-party certification body, accredited by the United Kingdom Accreditation Service (UKAS). Services provided comprise:

- Certification of products and systems under CERTIFIRE;
- Certification of installation contractors under FIRAS;
- European Technical Approvals
- Attestation of conformity for the Construction Products Directive (CPD) and Marine Equipment Directive (MED);
- Quality management system certification to ISO 9001: 2000;
- Certification of products/services under the Warringtonfire – mideast certification scheme;
- Certification of security products;
- Inspection services.

CERTIFIRE certification (for products and systems) and FIRAS certification (for installation contractors) are operated by Warrington Certification, an independent, third-party testing and approvals organisation accredited by the United Kingdom Accreditation Service (UKAS). Part 2 of this Directory provides a listing of currently certificated installation contractors. This is supported by a live listing via www.warringtonfire.net/firas.

CERTIFIRE certification

CERTIFIRE is voluntary third-party certification (for fire protection products), operated by Warrington Certification, accredited by UKAS to BS EN 45011, for a number of product categories.

Certification comprises:

Initial type testing

Testing against industry-agreed Technical Schedules (see Appendix).

Quality Management System

Certification and surveillance of the manufacturer's quality management system to ISO 9001: 2001.

Factory production control

Assessment and surveillance of the manufacturer's production control system.

Product audit testing

Periodic audit testing of the product as routine or in response to a major product failure.

Labelling

Fixing of labels as appropriate.

Directory

Certificated products are listed in this Directory via different Parts and on a website at www.warringtonfire.net/certifire. Categories of fire protection products certificated under CERTIFIRE include the following:

- Fire-resisting doorsets;
- Fire protection of structural steelwork;
- Cavity barriers;
- Penetration seals;
- Ductwork;
- Fire door hardware;
- Intumescent and smoke control door edge seals;
- Fire-resistant glass and glazing systems;
- Wall and ceiling linings.

Timber fire-resisting and/or smoke control doorsets

How do fire-resisting and smoke control doorsets help accomplish the objectives of passive fire protection? They need to perform in such a way as to restrict the passage of heat and hot gases, and the spread of fire and smoke, beyond the compartment of origin of a fire.

In order to restrict the passage of heat and hot gases, and the spread of fire and smoke a doorset must:

- For integrity – maintain the integrity of any wall in which it is installed for the required design duration;
- For insulation – restrict the rise of temperature transmitted from the fire to the non-fire face of the wall for the required design duration;
- Prevent the passage of smoke.

It is vital that the building designer specifies fire-resisting and smoke control doors which are appropriate to their function. In that connection the door leaf is just part of the consideration, because it is the parts of the whole doorset – the frame, leaf, architrave/moulding, seals, hardware and (if any) glazing – which in combination deliver its fire resistance performance. Tests may lead to a doorset being certificated to resist fire (and smoke) for a particular duration. The accompanying certificate will make clear that such a fire resistance duration will result only if the tested combination is replicated exactly in a design, without change of any of the components. Construction companies should be particularly careful not to seek to cut corners in that respect if invited by suppliers to accept something less than the tested combination.

The reason for such caution lies in the principal function of a fire-resisting doorset as distinct from other types of doors, to prevent the spread of fire and/or smoke through the opening which it protects. For the purposes of this account, such doorsets are assumed to be fitted in openings in compartment walls (and such walls may be adjoining protected stairwells or other means of escape). If, for the purposes of passive fire protection in the building under design, it is judged that a wall should have 60 minutes fire resistance, then any doorset protecting an opening in that wall must have at least equal performance. Compartmentation and compartment walls are dealt with in Part 1, section 6 of this Directory.

This present section applies to the generality of hinged or pivoted timber based doors/doorsets, generally referred to as pedestrian doors. Roller shutters and bigger, heavy duty doors are dealt with in Part 10 of this Directory, ‘Industrial fire-resisting doors and shutters’. Steel based pedestrian doorsets are covered in Part 9.

Fire-resisting doors, the Building Regulations and test standards

In the words of Approved Document B,

‘Any test evidence used to substantiate the fire resistance rating of a door or shutter should be carefully checked to ensure that it adequately demonstrates compliance and is applicable to the complete installed assembly. Small differences in detail (such as glazing apertures, intumescent strips, door frames and ironmongery etc) may significantly affect the rating’.

Approved Document B refers to classifications of doors (by their minimum fire resistances) when they have been tested to either BS 476: Part 22 or to the relevant European standard. It will be the integrity of the door which is determined by testing (cited in minutes of fire resistance). A successful test to British Standard 476: Part 22 will, for example, provide enough evidence to enable a claim to be made of 30 minutes fire resistance (integrity) for a door and such a door is often referred to as FD30; if such a door also restricts smoke leakage at ambient temperatures, when tested in accordance with BS 476: Part 31, then that attribute is indicated by adding the letter ‘S’ to the coding, FD30S. In the case of testing to European standards, all fire-resisting doors are to be classified in accordance with BS EN 13501, Fire classification of construction products and building elements, Part 2, Classification using data from fire resistance tests (excluding products for use in ventilation systems).

They are to be tested to the relevant method from the BS EN 1634 series of standards. Again, the fire resistance performance is cited in minutes of integrity (indicated by ‘E’) and any smoke control is indicated by adding ‘Sa’. So a 30 minute door which also restricts smoke at ambient temperatures is coded E30Sa.

Table B1 of Appendix B in Volume 2 of Approved Document B is titled ‘Provisions for fire doors’ and lists, for 10 specified design situations (some of them with subdivisions), the appropriate choice of fire door as evidenced by testing to either BS 476 or to the relevant European standard. The accompanying text in Appendix B draws attention to some considerations of detail and specific application, including the need to fit self-closing devices to most fire-resisting doors.

Fire-resisting doorsets: the objectives

To summarise the objectives relating to the provision of fire-resisting doorsets:

- In a compartment wall or other separating wall where an opening is necessary to permit the passage of people and goods (it could be an opening in a large cavity barrier), then a fire-resisting doorset acts to maintain the fire protection provided by the wall for the required design duration. These openings may be termed pedestrian doors;
- Where a vertical shaft or service duct (examples might be staircases/lifts/ hoistways) passes through a compartment floor such shafts will be enclosed by fire-resisting walls - openings in enclosures of that kind shall be protected with fire-resisting doorsets to maintain the fire resistance of the shaft or duct for the design duration;
- If walls which form part of a route which is a means of escape from fire (for example, a corridor or stairway) require to have pedestrian doors, then such door openings shall be protected for the design duration by a doorset of appropriate fire resistance.

If a single door is judged to be not adequate to protect an opening then it may be necessary to install two doors, one on each side of the opening.

It is frequently the case, where an opening of greater width is required, that a fire-resisting doorset involves two leaves, each hung on separate frame jambs.

All fire-resisting doorsets in compartment walls need to be fitted with self-closing devices.

Types of fire-resisting doorsets

Doorsets which fall within the scope of this section may be one of the following types although only timber doorsets are addressed in the Part of the Directory:

- Timber;
- Timber faced/edged, with mineral board core;
- Composite materials for leaves & frames;
- Flush steel ‘pan and lid’ construction;
- Steel frames leaves with glass panels;
- Proprietary steel frames and leaves with glass panels.

Timber: timber doorsets come in a variety of designs and constructions. For the purposes of passive fire protection, designs available are made of timber and/or timber-based materials which have leaves with solid timbers edges/rails. The core materials may range from chipboards to lamels (strips/planks) of solid timber and the facings may be of chipboard, plywood or medium-density fibreboard. The doors will require intumescent edge seals to resist fire spread and smoke seals to provide smoke control.

Timber faced/edged doorsets with mineral board core: doorsets of this type generally have leaves which are timber faced but with cores on mineral boards. Cores of such material may improve a doorset’s performance in terms of integrity and are often used for periods in excess of 60 minutes integrity. These doorsets, just like all-timber assemblies, will require intumescent edge seals to resist fire spread and smoke seals to provide smoke control.

Steel/glass doorsets: such doorsets are frequently used in public buildings (and not in industrial buildings) and come with steel framing and glass panel infills. When heated, steel expands and may distort. Any glass contained within a steel frame will not, in a fire, provide appreciable resistance to distortion, so integrity can be a problem if gaps appear along a door’s edge, for example. That problem may be reduced by appropriate attention to the door hardware and latching system. The steel frame usually lacks insulation (although not always) while the glazing may be non-insulating or insulating. It is clearly necessary to evaluate the components and conditions to which any certification evidence relates when considering steel/glass doorsets.

Flush steel: flush steel doorsets comprise outer leaves of steel sheeting inside which there may be one of a number of door construction systems. The internal construction can be a combination of metal spacers/strips, with infill of mineral wool or even, for example, a paper honeycomb.

Flush steel doors in steel frames can have high fire resistance in terms of integrity. When such doors are fitted with inset glazed panels it is critical to determine what effect that feature has on integrity by reviewing the product’s certification. Most doors of this type will not deliver high levels of insulation in a fire, especially at the leaf edges and along the lines of framing elements, because of the conductivity of the metal. Higher insulation performance requires doors with cores of boards of mineral or other insulating fibre.

Doorset selection

The specifier is reminded of the questions to ask when making choices for fire-resisting doorsets. Does the doorset:

- Perform a particular function with respect to passive fire protection?
- Contribute to fire growth?
- Exhibit good or bad surface spread of flame?
- Demonstrate fire resistance (integrity)?
- Contribute to the fire load?
- Preserve the stability of the structure?
- Inhibit/restrict temperature rise (insulation)?
- Resist the spread of smoke?
- Inhibit deflection of wall and floor elements or the transference of loads?
- Exhibit durability?
- Self-close?

Doorset installation and door hardware

Door hardware was mentioned above in relation to test evidence and is separately the subject of section 3 of this Part of the directory. It should be said here, however, that the doors considered in this present section may be either hinged or pivoted and that, unless installation is carried out to the highest standard, defects or component shortcomings at the points at which a door swings or latches can significantly affect the doorset's performance in a fire.

The same applies to the installation of the doorset's framework in the wall which accommodates it and particularly to the effective sealing around the edges between the doorset frame and the wall.

Sealing (by, intumescent strips/smoke seals) at the door edge/frame interface must be of the appropriate type and suitability for the particular doorset, complete and undamaged, and fitted strictly in accordance with manufacturers' directions. Any change from the tested specification must be justified by third-party certification.

BS 8214:2008 Code of practice for fire door assemblies gives requirements for their specification, design, construction, installation and maintenance of timber (and other) fire doors

Standards and guidance

While a door is provided to permit the passage of people and goods, and while the attribute of fire resistance is required for passive fire protection of the opening, there may also be special requirements relating to the passage of disabled persons. See Approved Document M to the Building Regulations, Access to and use of buildings.

For additional guidance, see:

- A volume in the FPA's Design Guide, Protection of openings and service penetrations from fire www.thefpa.co.uk;
- The British Woodworking Federation's BWF-CERTIFIRE Complete guide to fire door assemblies www.bwf.org.uk; The BWF-CERTIFIRE Fire Door & Doorset Scheme was established by a group of Prime Fire Door Manufacturers, aiming to increase the standard of fire doors across the supply chain. The Scheme has now expanded to include not just the market leaders in fire door manufacturing, but also in converting, ironmongery, intumescent seals and glazing systems, and, more recently, merchants and installers.

The Scheme was established as a partnership, combining the membership, lobbying and promotion skills of the BWF, with the technical and certification skills of Warrington Certifire Ltd. However, the members



have always been the Scheme's managers, influencing strategic direction, promotion and activities. With over 200 members, the Scheme is the biggest in the market, representing a majority of fire doors sold in the UK

- The Glass and Glazing Federation's publication A guide to best practice in the specification and use of fire-resistant glazed systems (which can be downloaded from www.ggf.co.uk).

Testing timber doorsets in the UK & Europe

Fire door assemblies are assessed to the test method regimes of either BS 476: Part 22, Methods for determination of the fire resistance of non-loadbearing elements of construction or BS EN 1634, Fire resistance tests for door and shutter assemblies, Part 1, Fire doors and shutters. Smoke control is determined by testing to BS 476: Part 31, Methods for measuring smoke penetration through doorset and shutter assemblies or BS EN 1634: Part 3, Smoke control doors.

Certification

Warrington Certification operates a number of Technical Schedules under the CERTIFIRE brand, to address timber fire-resisting doorsets, building hardware, glazing and fire and/or smoke seals. Products listed in this Part of the Directory are certificated against these Technical Schedules. These specific schedules relating to timber doorsets and accessories are as follows:

- TS00 - General Requirements
- TS10 - Timber Fire Doors (BS)
- TS21 - Smoke Door Seals (BS)
- TS23 - Locks and Latches
- TS24 - Hinges
- TS25 - Glass and Glazing (BS)
- TS26 - Panic Exit Devices
- TS31 - Emergency Exit Devices
- TS32 - Letterplates
- TS33 - Door Coordinator Devices
- TS34 - Door Closing Devices and Accessories
- TS35 - Intumescent Seals
- TS37 - Glass (EN)
- TS38 - Glazing System (EN)
- TS41 - Signal-activated uncontrolled door closers
- TS42 - Fire Resisting Doorsets (EN)
- TS47 - Air Transfer Grilles
- TS64 - Smoke door seals (EN)



Part 5: Section 5.2 Applicable CERTIFIRE Technical Schedules for aperture and framing of timber doorsets are:

- TS25: Fire Resistant Glass and Glazing materials
- TS36: Framing Systems for Glass

This Section of Part 5 provides a current CERTIFIRE listing of companies certificated to modify CERTIFIRE approved door leaves and doorsets by the cutting and glazing of apertures, the manufacture of door frames and by resizing and relipping of doorsets. A 'live' listing can be found at warringtonfire.net/certifire

The general requirements for fire resisting doorsets given in Section 1 (see separate document) also apply to these doorsets post modification.

Approved products carry both the original manufacturer's CERTIFIRE approval label and a second label identified with the processor's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

List of CERTIFIRE certificated Aperture and Framing companies

CERTIFIRE CAF No.	Company	Certificated Door Leaves	Page No.
101	MANCHESTER PANEL PRODUCTS LIMITED	STP Joinery/Irmade, JELD-WEN, Premdor	15
103	SENTRY DOORS LIMITED	STP Joinery, Jeld-Wen, Vicaima, Premdor, Irmade	16
106	ALLAN BINKS TIMBER LIMITED	Jeld-Wen, Vicaima, Premdor, STP/ Irmade	17
107	LEODS CONTRACTS LIMITED	Premdor, STP, Irmade, Jeld-Wen	18
109	HICKMAN INDUSTRIES LIMITED	Premdor, Vicaima, Jeld-Wen	19
112	DAVID COVER & SON LIMITED	Premdor, Jeld-Wen, Vicaima	20
114	J B BENNETT	Jeld-Wen	21
115	HERBERT BAGGALEY CONSTRUCTION LTD	Jeld-Wen, Vicaima	22
119	MIDLAND BUILDING PRODUCTS	Premdor, JELD-WEN, Vicaima	23
121	HOLLWAYS DOORS & FRAMES LIMITED	JELD-WEN, Premdor Crosby	24
124	REMBRAND DOORSETS (A Division of Rembrand Timber Limited)	JELD-WEN, Premdor Crosby	25
129	DCB JOINERY LIMITED	JELD-WEN, Premdor Crosby, Vicaima, STP/Irmade	26
130	KENT BLAXILL + CO LTD	JELD-WEN, Premdor Crosby, STP/Irmade, Vicaima	27
134	MANCHESTER DOORS & CUBICLES LTD	JELD-WEN, Premdor Crosby	28
136	G E CARPENTRY SERVICES LTD	Premdor Crosby, JELD-WEN	29
138	JOHN WATSON JOINERY LIMITED	Premdor Crosby	30
140	ALSFORD TIMBER LIMITED	Vicaima, JELD-WEN, Premdor	31
142	SWINDON WOODWORKING COMPANY	Premdor Crosby	32
143	CARVER (WOLVERHAMPTON) LIMITED	Premdor, STP, Irmade	33
144	BRIAN FELL (LEVEN) LIMITED	Premdor Crosby	34
145	HANSON & BEARDS LIMITED	JELD-WEN, Vicaima	35
146	PARK FARM JOINERY	JELD-WEN, Premdor Crosby, Vicaima	36
148	THEAKER JOINERY LIMITED	Premdor Crosby, Vicaima, STP/Irmade	37
149	SPECIALIST JOINERY PRODUCTS LTD	Premdor Crosby	38
150	HALDANE FISHER DOOR REPROCESSNG DIVISION	Premdor Crosby	39
151	DOOR & JOINERY SOLUTIONS LIMITED	JELD-WEN/STP, Irmade	40
152	PALING JOINERS	JELD-WEN/STP	41
153	SOLUTIONS SK	JELD-WEN, Premdor, STP/IRMADE	42
154	EUROPEAN WOOD PRODUCTS LIMITED DOOR SETS	Vicaima, STP, IRMADE	43
155	LOUTH TIMBER PRODUCTS LIMITED	Penrith Door Co, Vicaima	44
156	APTON LTD	STP, Premdor, Vicaima, IRMADE	45
158	DOORLINING.COM LIMITED	Frames	46
159	MILL ROAD JOINERY	JELD-WEN, Premdor, IRMADE, STP	47
160	C B SOLUTIONS	Vicaima, Premdor, STP, IRMADE, JELD-WEN	48
161	THOMAS CARPENTRY SERVICES LIMITED	JELD-WEN, Vicaima, STP, IRMADE, Premdor	49
162	SHN JOINERY LIMITED	Vicaima, JELD-WEN, Premdor	50
163	BROWNS JOINERY	Premdor Crosby	51
164	WERNICK BUILDINGS LIMITED	Premdor Crosby, JELD-WEN	52
165	BRAY & SLAUGHTER LIMITED	Premdor Crosby, JELD-WEN, IRMADE, STP	53
166	CEILING GRIDS LIMITED	STP/Irmade, JELD-WEN	54

CERTIFIRE CAF No.	Company	Certificated Door Leaves	Page No.
168	DOORWORKS LIMITED	JELD-WEN, Premdor, Vicaima	55
170	TAYCO BUILDING PRODUCTS LIMITED	Frames	56
172	THOMAS WINSTANLEY & SON LIMITED	Premdor Crosby, JELD-WEN	57
173	HATHAWAY & HOYLE	JELD-WEN, Vicaima, Premdor	58
174	ARBOR FOREST PRODUCTS LTD	Premdor, JELD-WEN, Penrith, LS Group, Vicaima, STP/IRMADE, Puertas Norma, Corinthian	59
175	J S MILLINGTON & SONS	Premdor Crosby	61
176	J J JOINERY SERVICES LIMITED	JELD-WEN, Vicaima	62
177	WHITEHART JOINERY LIMITED	Premdor Crosby, JELD-WEN, Vicaima, STP, IRMADE	63
178	KEITH LIGHTFOOT LIMITED	Premdor Crosby, JELD-WEN	64
179	DARLINGTON BOROUGH COUNCIL	JELD-WEN, Premdor Crosby	65
180	A&A JOINERY AND WOODWORKING LIMITED	Premdor, Vicaima	66
181	PHILLIPS JOINERY LIMITED	JELD-WEN	67
182	JOSEPH PARR LIMITED	JELD-WEN, Premdor, Vicaima, STP, IRMADE	68
183	VICAIMA LIMITED	JELD-WEN	69
184	FINNFOREST UK LIMITED	Frames	70
185	J D DOORS LIMITED	JELD-WEN, Premdor, Vicaima, STP, IRMADE	71
186	LEISURELINE JOINERY LTD	Premdor Crosby	72
187	CONCEPT DOORS LIMITED	Premdor	73
188	COTSWOLD MANUFACTURING LIMITED	Premdor, Vicaima	74
190	ESSENTIAL DESIGNS LIMITED	Vicaima, Jeld Wen	75
191	SELECT TIMBER PRODUCTS LIMITED	Jeld-Wen, Premdor, Vicaima	76
192	CAHIR DOORS LIMITED	Vicaima, JELD-WEN, STP, IRMADE	77
193	PARKER & HIGHLAND JOINERY LIMITED	Jeld-Wen, Vicaima	78
194	ARNOLD LAVER TIMBERWORLD	Jeld-wen, Vicaima	79
195	SANDFORD JOINERY SERVICES LIMITED	JELD-WEN, VICAIMA, STP, IRMADE, Premdor	80
196	DOORPACE LIMITED	Premdor Crosby	81
197	SCA TIMBER SUPPLY LIMITED	Standard Door Frames	82
198	STP TIMBER PRODUCTS LIMITED	Vicaima, JELD-WEN, IRMADE	83
199	MOFFATT THALLON COMPANY LIMITED	Vicaima, JELD-WEN, STP, IRMADE	84
200	FIBERCILL LIMITED	Irmade, Jeld-Wen, STP, Premdor, Vicaima, Puertas Norma, J B Kind, Corinthian, Halspan	85
201	M.R. MOULDINGS	Jeld-Wen, Premdor	86
202	HAWTHORN TIMBER LIMITED	Frames	87
204	FIRE DOORS LIMITED	Premdor Crosby, STP, IRMADE	88
205	ARNOLD LAVER & CO LTD	Vicaima, IRMADE	89
206	W. HOWARD	Irmade, Jeld-Wen, STP, Premdor, Vicaima, Puertas Norma, J B Kind, Corinthian, Halspan	90
207	B G APETURES & JOINERY LIMITED	Premdor Crosby	91
208	CCAS JOINERY LIMITED	Vicaima, Jeld-Wen	92
209	DAVRIC JOINERY LIMITED	Premdor, Jeld-Wen, Vicaima	93

✉ **MANCHESTER PANEL PRODUCTS LIMITED**
 Unit 3, Deans Trading Estate, Deans Road
 Swinton, Manchester M27 0RD

☎ 0161 794 8325
 📠 0161 794 8329

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing & Relipping
STP Door Leaves					
CF150	FD30 Doors	✓	✓	✓	X
CF165	FD30 Moulded	✓	✓	✓	X
CF166	FD60 Flush	✓	✓	✓	X
Irmade Door Leaves					
CF175	FD60 Doors	✓	✓	✓	X
CF154	FD30 Doors	✓	✓	✓	X
Jeld-Wen Door Leaves					
CF160	FD30 Flush & Die Formed	✓	✓	✓	X
CF176	FD30 Die-formed	✓	✓	✓	X
CF177	FD60 Flush	X	✓	✓	X
CF178	FD30 Panelled	X	✓	✓	X
CF191	FD30 Flaxboard	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	X	X
CF179	FD60 Die-formed	X	X	✓	X
CF207	FD30 Regency	X	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	✓
CF292	FD30 Doors	X	✓	✓	X
CF331	FD60 Doors	X	X	✓	X
CF394	FD60 Doors	X	X	✓	X
CF433	FD30 Doors	X	✓	✓	X
Premdor Door Leaves					
CF195	Premdor Fireshield	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	✓
CF302	FD60 Flaxcore	✓	✓	✓	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **SENTRY DOORS LTD**
Brooklands Road, Carcroft
Doncaster, DN6 7BA

☎ 01302 337473
📠 01302 337490

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	✓	X
CF285	FD30 Superior	✓	✓	✓	✓	X
CF454	FD60	✓	✓	✓	✓	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓		X
CF165	FD30 Moulded	✓	✓	✓		X
CF166	FD60 Flush	✓	✓	✓		X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	✓	X
CF154	FD30 Doors	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	✓	X
CF176	FD30 Die Formedh	X	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	✓	✓	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	X
CF292	FD30 Doors	✓	✓	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **ALLAN BINKS TIMBER LIMITED**
Catfoss Lane, Brandesburton
East Yorkshire, YO25 8EJ

☎ 01964 542105
📠 01964 543024

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	✓	X	X
CF179	FD60 Die-formed	✓	✓	X	X	X
CF207	FD30 Regency	X	X	✓	X	X
CF271	FD30 Doors	X	✓	✓	X	X
CF292	FD30 Doors	✓	✓	✓	X	✓
CF331	FD60 Doors	X	✓	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	✓
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **LEODS CONTRACTS LIMITED**
Unit 5, Broomfield Industrial Estate,
Folly Hall, Huddersfield
HD1 3PA

☎ 01484 434831
📠 01484 519592

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing & Relipping
Premdor Crosby					
CF195	Premdor Fireshield	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	✓
CF302	FD60 Flaxcore	✓	✓	✓	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X
Certificate Number	Manufacturer	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames
CF150	STP	FD30 Doors	✓	✓	✓
CF154	Irmade	FD30 Doors	✓	✓	✓
CF165	STP	FD30 Moulded	✓	✓	✓
CF166	STP	FD60 Flush	✓	✓	✓
CF175	Irmade	FD60 Doors	✓	✓	✓
JELD-WEN Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing & Relipping
CF160	FD30 Flush	✓	✓	✓	X
CF176	FD30 Die-formed	X	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X
CF178	FD30 Panelled	X	✓	✓	X
CF191	FD30 Flaxboard	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	X	X
CF179	FD60 Die-formed	X	X	✓	X
CF207	FD30 Regency	X	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	✓
CF292	FD30 Doors	X	✓	✓	X
CF331	FD60 Doors	X	X	✓	X
CF394	FD60 Doors	X	X	✓	X
CF433	FD30 Doors	X	✓	✓	X

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **HICKMAN INDUSTRIES LIMITED**
Sutherland Avenue, Bilston Road
Wolverhampton
WV2 2JQ

☎ 01902 352535
📠 01902 451792

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:

The certified doors for which the modifications are approved for as following:

Certificate Number	Timber Door Product
CF198	Premdor Colonist/Classique/Canterbury
CF218	Vicaima FD30 Standard Duty Core
CF160	JELD-WEN FD30 Timber Doors
CF192	JELD-WEN FD30 Timber Doors (Tubeboard)

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **DAVID COVER & SON LIMITED**
Sussex House, Quarry Lane
Chichester, West Sussex, PO19 2PE

☎ 01243 785141
📠 01243 531151

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing & Relipping
Jeld-Wen Door leaves					
CF160	FD30 Flush	✓	✓	✓	X
CF176	FD30 Die-formed	X	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X
CF178	FD30 Panelled	X	✓	✓	X
CF191	FD30 Flaxboard	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	X	X
CF179	FD60 Die-formed	X	X	✓	X
CF207	FD30 Regency	X	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	✓
CF292	FD30 Doors	X	✓	✓	X
CF331	FD60 Doors	X	X	✓	X
CF394	FD60 Doors	X	X	✓	X
CF433	FD30 Doors	X	✓	✓	X
Premdor Door Leaves					
CF195	Premdor Fireshield	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	✓
CF302	FD60 Flaxcore	✓	✓	✓	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X
Vicaima Door Leaves					
CF218	FD30 'SDC'	✓	✓	✓	-
CF285	FD30 Superior	✓	✓	✓	-
CF454	FD60	✓	✓	✓	-

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **JB BENNETT**
Banton by Kilsyth,
G65 0QG

☎ 01236 823011
📠 01236 821883

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die-formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **HERBERT BAGGALEY CONSTRUCTION LIMITED**
 Baggaley House, Baums Lane, Mansfield
 Nottinghamshire, NG18 5FU

☎ 01623 421421
 📠 01623 420775

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die-formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X			X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **MIDLAND BUILDING PRODUCTS LTD**
 Unit 10, Spartan Industrial Centre,
 Brickhouse Lane, Great Bridge,
 West Midlands, B70 0DH

☎ 0121 522 4114
 📠 0121 522 3123

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	✓	X
CF285	FD30 Superior	✓	✓	✓	✓	X
CF454	FD60	✓	✓	✓	✓	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die-formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X			X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **HOLLOWAYS DOORS & FRAMES LIMITED**
Bold Street, Sheffield, S9 2LR

☎ 0114 243 2424
📠 0114 243 5959

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die-formed	✓	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	X	✓	✓	X	X
CF179	FD60 Die-formed	✓	✓	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	X
CF292	FD30 Doors	✓	✓	X	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	✓	✓	X	X
CF433	FD30 Doors	✓	✓	✓	X	✓
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **REMBRAND DOORSETS**
(A Division of Rembrand Timber Limited)
Unit 7, Balunifield Trading Estate, Balunie Drive
Dundee, DD4 8UT

☎ 01382 770373
📠 01382 770374

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die-formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	✓	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **DCB JOINERY LIMITED**
Tyler Close, Normanton Industrial Estate
Normanton, West Yorkshire, WF6 1RL

☎ 01924 224900
📠 01924 224939

✓ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	✓	X
CF176	FD30 Die Formedh	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	✓	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	✓	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **KENT BLAXILL + CO LTD**
129-139 Layer Road, Colchester
Essex, C02 9JY

☎ 01206 216000
📠 01206 762981

✓ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	✓	X
CF285	FD30 Superior	✓	✓	✓	✓	X
CF454	FD60	✓	✓	✓	✓	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓		X
CF165	FD30 Moulded	✓	✓	✓		X
CF166	FD60 Flush	✓	✓	✓		X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	✓	X
CF154	FD30 Doors	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die Formedh	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Tubeboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **MANCHESTER DOORS AND CUBICLES LTD**
Unit 1 & 2, 66-68 Langley Road
Salford, Manchester, M6 6JP

☎ 0161 745 7451
📠 0161 745 7452

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die-formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **GE CARPENTRY SERVICES**
Unit 5, Forge Industrial Estate
Maesteg, Nr Bridgend, Mid Glamorgan, CF34 0BA

☎ 01656 730070
📠 01656 737885

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	✓
CF176	FD30 Die-formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF192	FD30 Flaxboard	✓	✓	✓	X	X
CF191	FD30 Tubeboard	✓	✓	✓	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **JOHN WATSON JOINERY LIMITED**
 Usworth Road Industrial Estate
 Belle Vue Way, Hartlepool, TS25 1JU

☎ 01429 222023
 📠 01429 222630

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	✓
CF231	FD30 Tubeboard Core	X	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	X	✓	✓	X	X
CF241	FD60 Premcore	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **ALSFORD TIMBER LIMITED**
 Ness Road, Erith
 Kent, DA8 2LD

☎ 01322 333004
 📠 01322 333058

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	✓	X
CF285	FD30 Superior	✓	✓	✓	✓	X
CF454	FD60	✓	✓	✓	✓	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	✓	X
CF176	FD30 Die-formed	X	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	✓	X
C192	FD30 Tubeboard	✓	✓	✓	✓	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	✓	✓	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **SWINDON WOODWORKING COMPANY**
9 Regal Way, Faringdon
Oxon, SN7 7BX

☎ 01367 240272
📠 01367 243290

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF231	FD30 Tubeboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **CARVER (WOLVERHAMPTON) LIMITED**
Littles Lane, Wolverhampton
WV1 1JY

☎ 01902 577700
📠 01902 577001

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - MDF Frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Crosby Door leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓

Relevant Certificate Number	Manufacturer	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames
CF150	STP	FD30 Doors	✓	✓	✓	X
CF154	Irmade	FD30 Doors	✓	✓	✓	✓
CF165	STP	FD30 Moulded	✓	✓	✓	✓
CF166	STP	FD60 Flush	✓	✓	✓	X
CF175	Irmade	FD60 Doors	✓	✓	✓	X

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **BRIAN FELL (LEVEN) LIMITED**
 Elm Tree Workshop, West Street
 Leven, East Yorkshire
 HU17 5LE

☎ 01964 543333
 📠 01964 543988

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing & Relipping
Premdor Crosby Door Leaves					
CF195	Premdor Fireshield	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X
CF231	FD30 Tubeboard Core	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	✓

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **HANSON & BEARDS LIMITED**
 Spring Hall Works, Spring Hall Grove
 Halifax, West Yorkshire, HX2 0BU

☎ 01442 306830

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die-formed	X	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	X
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **PARK FARM JOINERY**
 Century House, Park Farm Road
 Park Farm Industrial Estate
 Folkestone, Kent, CT19 5DW

☎ 01303 256031
 📠 01303 257272

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die-formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓		X	
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **THEAKER JOINERY LIMITED**
 Plot 42, North Farm Road, South Park Industrial Estate
 Scunthorpe, North Yorkshire, DN17 2AY

☎ 01724 281314
 📠 01724 271715

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	X	X
Premdor Door Leaves						
CF195	FD30 Regency	✓	✓	✓	X	X
CF198	FD30 Doors	✓	✓	✓	X	X
CF240	FD30 Doors	✓	✓	✓	X	✓
CF241	FD60 Doors	✓	✓	✓	X	✓
CF302	FD60 Doors	✓	✓	✓	X	X
CF315	FD30 Doors	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **SPECIALIST JOINERY PRODUCTS LIMITED**
Unit 5/6, Slack Lane, Heanor Gate Industrial Estate,
Heanor, DE75 7GX

☎ 01773 711777
📠 01773 538929

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures and
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF231	FD30 Tubeboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **HALDANE FISHER DOOR REPROCESSNG DIVISION**
Unit 5 Carnbane East, Carnbane Industrial Estate,
Newry, Northern Ireland BT35 6QQ

☎ 028 308 33006
📠 028 308 33006

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD50 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flamcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **DOOR & JOINERY SOLUTIONS LIMITED**
Unit 2D Manor Drive, Sileby,
Leicestershire, LE12 7RZ

☎ 01509 815511
📠 01509 815125

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die-formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	✓	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **PALING JOINERS**
Church Street, Hull, Humberside
HU9 1DU

☎ 01482 223633
📠 01482 586199

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
STP Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	✓	X
CF176	FD30 Die-formed	X	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	✓	X
CF191	FD30 Flaxboard	✓	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	✓	✓	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	✓	✓	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **SOLUTIONS SK**
Enterprise House, Oakhurst Drive
Off Bird Hall Lane, Cheadle Heath,
Stockport, SK3 0XT

☎ 0161 474 5570
📠 0161 491 6742

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF176	FD30 Die-formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	✓	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **EUROPEAN WOOD PRODUCTS LIMITED DOOR SETS**
Plantation Road, Burscough Industrial Estate
Ormskirk, Lancashire, L40 8JT

☎ 01704 894999
📠 01704 894333

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF152	FD30 'HDC'	✓	✓	✓	X	X
CF174	FD60	✓	✓	✓	X	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD30 Flush & Die Formed	✓	✓	✓	X	X
CF154	FD30 Die-formed	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **LOUTH TIMBER PRODUCTS LIMITED**
Louth Village, Dundalk, C Louth

☎ + 353 42 937 4118
📠 + 353 42 937 4298

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Penrith Door leaves						
CF191	FD30 Flaxboard Core	✓	✓	X	X	X
CF192	FD30 Tubeboard Core	✓	✓	X	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **APTON LIMITED**
Unit 19, Cannon Business Park,
Darkhouse Lane, Coseley,
West Midlands, WV14 8XQ

☎ 01902 385250
📠 01902 385259

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF152	FD30 'HDC'	✓	✓	✓	X	X
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF174	FD60	✓	✓	✓	X	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **DOORLINING.COM LIMITED**
Unit 6, Lovedere Business Park,
Goathurst, Bridgewater, Somerset, TA5 2DD

☎ 01278 662933
📠 01278 662872

This approval relates to the manufacture of door frames for use with specified CERTIFIRE approved fire doors. Subject to the undermentioned conditions, the doors when fitted in the frame and with hardware and seals specified in the door leaf certificate are designed to meet the requirements as detailed in the relevant certificates.

This certification is designed to demonstrate compliance of the product or system specifically with Approved Document B (England and Wales), Section D of the Technical Standards (Scotland), Technical Booklet E (N. Ireland). If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.'

All frames shall be manufactured in accordance with the frame specification as defined in the respective door data sheet having regard to the maximum sizes and configurations permitted under the door certification.

Processing is conducted in accordance with Doorlining.com Limited procedures.

Approved frames carry a label identified with Doorlining.com Limited's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

Frames are additionally identified with the door reference from the contract door schedule in order that the frame may be matched with the door for which it has been designed.

✉ **MILL ROAD JOINERY**
95 St James Mill Road, St James
Northampton, NN5 5JP

☎ 01604 582200
📠 01604 582220

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	X	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die-Formed	✓	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	CD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	✓	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **C B Solutions**
 Wisefield, Beverley Road, Beeford,
 Nr Drifffield, East Yorkshire, YO25 8AD

☎ 01262 488919
 📠 01262 488986

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	✓	X
CF285	FD30 Superior	✓	✓	✓	✓	X
CF454	FD60	✓	✓	✓	✓	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	✓	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	✓	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	✓	X
CF176	FD30 Die-Formed	X	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	✓	X
CF191	FD30 Flaxboard	✓	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	✓	✓	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **THOMAS CARPENTRY SERVICES LIMITED
 T/A SPEED DOORS LIMITED**
 Unit 21/22 Aberaman Park Industrial Estate
 Aberaman, Aberdare, CF44 6DA

☎ 01685 870505
 📠 01685 876458

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	✓	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	✓	X
CF154	FD30 Doors	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die Formed	✓	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	✓
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **SHN JOINERY LIMITED**
59 Featherstone Lane, Featherstone,
West Yorkshire, WF7 6LS

☎ 01977 791535
📠 01977 791536

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **BROWNS JOINERY**
Unit 3, Seawall Road, Tremorfa
Cardiff, CF24 5TH

☎ 02920 463377
📠 02920 463377

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF231	FD30 Tubeboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **WERNICK BUILDINGS LIMITED**
Nidium Works, Neath Abbey, Neath
West Glamorgan, SA10 7DS

☎ 01792 321222
📠 01792 323264

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **BRAY & SLAUGHTER LIMITED**
Parson Street, Bedminster,
Bristol, BS3 5RD

☎ 0117 963 3103
📠 0117 963 2546

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	✓	X
CF154	FD30 Doors	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	✓	X
CF176	FD30 Die Formed	X	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	✓	✓	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	✓	✓	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **CEILING GRIDS LIMITED**
Branson Street, Ancoats
Manchester, M40 7FJ

☎ 0161 273 4511
📠 0161 274 3914

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **DOORWORKS LIMITED**
Unit 3, Almond Road
Falkirk, FK2 9HQ

☎ 01324 636175
📠 01324 624205

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Tubeboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	✓
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **TAYCO BUILDING PRODUCTS LIMITED**
Unit 17, Ryelands Farm Industrial Estate
Bagley Road, Rockwell Green, Wellington
Somerset, TA21 9PZ

☎ 01823 667038
📠 01823 667038

This approval relates to the manufacture of door frames for use with specified CERTIFIRE approved fire doors. Subject to the undermentioned conditions, the doors when fitted in the frame and with hardware and seals specified in the door leaf certificate are designed to meet the requirements as detailed in the relevant certificates.

This certification is designed to demonstrate compliance of the product or system specifically with Approved Document B (England and Wales), Section D of the Technical Standards (Scotland), Technical Booklet E (N. Ireland). If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.'

All frames shall be manufactured in accordance with the frame specification as defined in the respective door data sheet having regard to the maximum sizes and configurations permitted under the door certification.

Processing is conducted in accordance with Tayco Building Products Limited procedures.

Approved frames carry a label identified with Tayco Building Products Limited's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

Frames are additionally identified with the door reference from the contract door schedule in order that the frame may be matched with the door for which it has been designed.

✉ **THOMAS WINSTANLEY & SON LIMITED**
Mill Lane, Rainford, St Helens,
Merseyside, WA11 8NB

☎ 01744 882848
📠 01744 882161

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Tubeboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	✓
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **HATHAWAY & HOYLE**
Lockheed Close, Preston Farm Industrial Estate
Stockton on Tees, Tees Valley, T18 3SE

☎ 01642 608811
📠 01642 617018

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Tubeboard	✓	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	✓
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **ARBOR FOREST PRODUCTS LTD**
Lincoln Castle, Lincoln Castle Way,
New Holland, Barrow-Upon-Humber,
North Lincolnshire, DN19 7RR

☎ 01469 532300
📠 01469 531867

This approval relates to the modification of door frames for use with certain CERTIFIRE Approved Fire Doors subject to the under-mentioned conditions. The doors when fitted in the frame and with hardware and seals specified in the door leaf certificate are designed to meet the requirements as detailed in the relevant certificate.

The door frames shall be of the following specifications/references

Fire Check Casings: Fire Check Linings:

- 63 x 100 F/s 58 x 94
- 63 x 115 F/s 58 x 108
- 63 x 140 F/s 58 x 133
- 63 x 150 F/s 58 x 144
- 38 x 115 F/s 30 x 108
- 38 x 140 F/s 30 x 133

The timber to be utilised is stated to be redwood or whitewood of normal density 450 kg/m³, at normal moisture content of 12%.

All frames shall be manufactured in accordance with the frame specification as defined in the door data sheet having regard to the maximum door leaf sizes and configurations permitted under the door certification.

Certificate Number	Timber Door Product
Premdor Door Leaves	
CF151	Timber panel and Feature Doorsets
CF195	FD30 Flush
CF198	FD30 Moulded Skin and Chipboard Core
CF240	FD30 PremCORE
CF315	FD30 PremCORE Lite
CF350	FD30 SoundSecure/FD30 SoundSure
CF502	FD30 Tube Core 470
Jeld-Wen Door Leaves	
CF160	FD30 Flush Timber Door Assemblies
CF176	FD30 Dieformed Timber Door Assemblies
CF178	FD30 Panelled Door Assemblies
CF271	FD30 Timber Door Assemblies
CF321	Die-Formed Assemblies with Non-Construction with Rim Facings
Penrith Door Leaves	
CF191	FD30 Timber Door Assemblies (Flaxboard Assemblies with Non Construction)
CF192	FD30 Timber Door Assemblies with Non (Tubeboard Construction)
CF207	FD30 Regency Timber Door Assemblies
L S Group Door Leaves	
CF113	Solidor 30
CF162	Longden Chippendale/Sheraton 30
CF164	Lamcor 30
CF214	L S Group Ltd FD30
Vicaima Ltd	
CF218	(Standard Duty Core) Timber Door Assemblies
CF285	Vicaima FD30 'Superior Pedestrian Door Range' Timber Door Assemblies
STP Joinery Ltd	
CF150	FD30 Timber Door Assemblies

CF165	FD30 Moulded Skin Timber Door Assemblies
Irmade	
CF154	FD30 Timber Door Assemblies
Puertas Norma S A	
CF292	Fd30 Timber Door Assemblies
CF396	FD30 Regency Timber Door Supplies
Corinthian Industries	
CF433	FD30 Panelled Door Assemblies

✉ **J S MILLINGTON & SONS**
 Albert Buildings, Humberstone Road
 Leicester LE5 3AJ

☎ 0116 253 3333
 📠 0116 251 4471

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF231	FD30 Tubeboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **J J JOINERY SERVICES LIMITED**
Unit G3, Chamberlain Business Centre
Chamberlain Road, Hull HU8 8HL

☎ 01482 221140
📠 01482 221230

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Tubeboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **WHITEHART JOINERY LIMITED**
Blue House Point Road, Portrack Industrial Estate
Stockton-on-Tees TS18 2PQ

☎ 01642 633033
📠 01642 633010

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	✓	X
CF285	FD30 Superior	✓	✓	✓	✓	X
CF454	FD60	✓	✓	✓	✓	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	✓	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	✓	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	✓	X
CF176	FD30 Die Formed	X	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	✓	X
CF191	FD30	✓	✓	✓	✓	X
CF192	FD30	✓	✓	✓	✓	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	✓
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **KEITH LIGHTFOOT LIMITED**
Ebenezer House, 66A High Street
Golborne, Warrington, Cheshire WA3 3BT

☎ 01942 274932
📠 01942 714440

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	✓
CF176	FD30 Die Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	✓
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **DARLINGTON BOROUGH COUNCIL**
Community Services, Vicarage Road,
Darlington Co Durham DL1 1JW

☎ 01325 380880
📠 01325 352008

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	✓
CF176	FD30 Die Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **A&A JOINERY AND WOODWORKING LIMITED**
Unit 12, Wednesbury Trading Estate
Off Bilston Road, Wednesbury
WS10 7JN

☎ 0121 502 6696
📠 0121 502 6695

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Glazing of Apertures	Manufacture of Frames	Resizing & Relipping
Premdor Crosby Door Leaves				
CF195	Premdor Fireshield	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓
CF302	FD60 Flaxcore	✓	✓	X
CF315	FD30 Premcore Lite	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	X
Vicaima Door Leaves				
CF218	FD30 'SDC'	✓	✓	✓
CF285	FD30 Superior	✓	✓	✓
CF454	FD60	✓	✓	✓

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **PHILIPS JOINERY LIMITED**
Airfield Industrial Estate, Ashbourne
Derbyshire DE6 1HA

☎ 01335 343614
📠 01335 300674

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	✓
CF176	FD30 Die Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	X	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **JOSEPH PARR LIMITED**
Dunningsbridge Road
Bootle, Liverpool, L30 6UU

☎ 0151 525 4181
📠 0151 525 1116

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	✓	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF154	FD30 Doors	✓	✓	✓	✓	X
CF175	FD60 Doors	✓	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Corfe	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X
Jeld-Wen Door Leaves						
CF160	FD30 Flush	✓	✓	✓	✓	X
CF176	FD30 Die-	X	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	✓	X
CF191	FD30	✓	✓	✓	✓	X
CF192	FD30	✓	X	✓	X	X
CF179	FD60 Die-	X	✓	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	X
CF292	FD30 Doors	X	X	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	✓	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X
Viciama Door Leaves						
CF128	FD30 'SDC'	✓	✓	✓	✓	X
CF285	FD30 Superior	✓	✓	✓	✓	X
CF454	FD60	✓	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **VICAIMA LIMITED**
Marlowe Avenue, Greenbridge Industrial Estate, Swindon, Wiltshire SN3 3JF

☎ 01793 532333
📠 01793 530193

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **FINNFOREST UK LIMITED**
Berth 46, Tilbury Docks
Essex RM18 7HS

☎ 0800 004444
📠 0151 522 8751

This approval relates to the modification of door frames for use with certain CERTIFIRE Approved Fire Doors subject to the under-mentioned conditions. The doors when fitted in the frame and with hardware and seals specified in the door leaf certificate are designed to meet the requirements as detailed in the relevant certificate.

All frames shall be manufactured in accordance with the agreed frame specification as defined in the full certificate.

The frames are approved for use with:

CERTIFIRE approved FD30 single-acting, single leaf latched doorsets of maximum leaf dimensions 2040 mm high by 926 mm wide and of minimum thickness 44 mm. The doorset assemblies shall consist of timber faced and edged leaves with timber, cellulosic or mineral cores in timber frames (Code ITT).

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **JD DOORS LIMITED**
Unit 10, Nat Lane Industrial Estate
Winsford. Cheshire CW7 3BS

☎ 01606 550529
📠 01606 552326

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	X	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	X
CF241	FD60 Premcore	✓	✓	✓	X	X
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	X
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	X
CF502	FD30 Tubecore 470	✓	✓	✓	X	X
Viciama Door Leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Jeld-Wen Door Leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die-Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	✓	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **LEISURELINE JOINERY LTD**
Leisureline House, Oakwood Close
Roundswell, Barnstaple, Devon EX31 3NJ

☎ 01271 311960
📠 01271 379237

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	X
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	X
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **CONCEPT DOORS LIMITED**
Pengrams Road, Harlow
Essex, CM18 7PT

☎ 01279 780200
📠 01279 429770

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Door Leaves						
CF281	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **COTSWOLD MANUFACTURING LIMITED**
Towngate Business Park, Leeholme Road Industrial Estate, Billingham, Stockton-on-Tees TS23 3TA

☎ 01642 371778
📠 01642 371539

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	X	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	X	X
CF240	FD30 Premcore	✓	✓	✓	X	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	X	✓
CF350	FD30 Sound Secure	✓	✓	✓	X	X
CF380	FD30 Tubecore Lite	✓	✓	✓	X	✓
CF502	FD30 Tubecore 470	✓	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **ESSENTIAL DESIGNS LIMITED**
Unit 1 & 2, 23 Ballycombs Road, Portlone County Antrim, BT44 8NQ

☎ 028 2582 1576
📠 028 2582 0905

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping


The certified doors for which the modifications are approved for as following:


Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Viciama Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Jeld-Wen Door Leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die-Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	✓	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ SELECT TIMBER PRODUCTS LIMITED

Mill Lane, Donington,
Spalding, PE11 4TL

 01775 823023

 01775 823022

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping


The certified doors for which the modifications are approved for as following:


Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	✓	X
CF285	FD30 Superior	✓	✓	✓	✓	X
CF454	FD60	✓	✓	✓	✓	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X
Jeld-Wen Door Leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die-Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	✓
CF192	FD30 Tubeboard	✓	✓	✓	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	X
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ CAHIR DOORS LIMITED

Cahir Business Park, Cahir
Co Tipperary, Ireland

 + 35 86 173 2573

 + 35 52 43452

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	✓	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	✓	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	✓	X
CF176	FD60 Die-Formed	X	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	✓	X
CF191	FD30	✓	✓	✓	✓	X
CF192	FD30	✓	✓	✓	✓	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **PARKER & HIGHLAND JOINERY LIMITED**
14A Chartwell Road, Lancing
West Sussex BN15 8TU

☎ 01903 756283
📠 01903 756599

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing & Relipping
JELD-WEN					
CF160	FD30 Flush	✓	✓	✓	X
CF176	FD30 Die-formed	X	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X
CF178	FD30 Panelled	X	✓	✓	X
CF191	FD30 Flaxboard	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	✓	X
CF179	FD60 Die-formed	X	X	✓	X
CF207	FD30 Regency	X	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	✓
CF292	FD30 Doors	X	✓	✓	X
CF331	FD60 Doors	X	X	✓	X
CF394	FD60 Doors	X	X	✓	X
CF433	FD30 Doors	X	✓	✓	X
Vicaima Door Leaves					
CF218	FD30 'SDC'	✓	✓	✓	-
CF285	FD30 Superior	✓	✓	✓	-
CF454	FD60	✓	✓	✓	-

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **ARNOLD LAVER TIMBERWORLD**
Manningham Sawmills, Canal Road
Bradford
BD2 1AR

☎ 01274 732861
📠 01274 737060

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing & Relipping
Jeld-Wen Door leaves					
CF160	FD30 Flush	✓	✓	✓	X
CF176	FD30 Die-formed	X	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X
CF178	FD30 Panelled	X	✓	✓	X
CF191	FD30 Flaxboard	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	✓	X
CF179	FD60 Die-formed	X	X	✓	X
CF207	FD30 Regency	X	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	✓
CF292	FD30 Doors	X	✓	✓	X
CF331	FD60 Doors	X	X	✓	X
CF394	FD60 Doors	X	X	✓	X
CF433	FD30 Doors	X	✓	✓	X

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames
Vicaima Door leaves				
CF218	FD30 'SDC'	✓	✓	✓
CF285	FD30 Superior	✓	✓	✓
CF454	FD60	✓	✓	✓

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **SANDFORD JOINERY SERVICES LIMITED**
14 Penberry Gardens, Ingleby
Barwick. Stockton TS17 5ED

☎ 07739 937191
📠 01642 647972

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	✓	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	✓	X
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	✓	X
CF176	FD30 Die Formed	X	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	✓	X
CF191	FD30 Flaxboard	✓	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	✓	✓	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	X
CF292	FD30 Doors	X	✓	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **DOORPACE LIMITED**
Unit 6 Ranskill Court
Sheffield
S9 5FZ

☎ 01142 561615
📠 01142 561612

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Crosby Door leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **SCA TIMBER SUPPLY LIMITED**
Etruscan Street, Etruria
Stoke-on-Trent, Staffordshire ST1 5PG

☎ 01782 202122
📠 01782 224200

This approval relates to the modification of door frames for use with certain CERTIFIRE Approved Fire Doors subject to the under-mentioned conditions. The doors when fitted in the frame and with hardware and seals specified in the door leaf certificate are designed to meet the requirements as detailed in the relevant certificate.

All frames shall be manufactured in accordance with the agreed frame specification as defined in the full certificate.

Processing is conducted in accordance with SCA Timber Supply Limited procedures.

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **STP TIMBER PRODUCTS LIMITED**
Unit 8, Diamond Business Park
Sandwash Close, Rainford
St Helens WA11 8LU

☎ 01744 885968
📠 01744 885980

- Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**
- Construction of apertures in door leaves
 - Glazing of apertures
 - Manufacture of door frames
 - Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	✓	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	✓	X
CF154	FD30 Doors	✓	✓	✓	X	X
Jeld-Wen Door leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **MOFFATT THALLON COMPANY LIMITED**
143 Northumberland Street,
Belfast BT8 8NN

☎ 02890 322802
📠 02890 241428

✓ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Vicaima Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	✓	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	✓	X
Jeld-Wen Door leaves						
CF160	FD30 Flush & Die-Formed	✓	✓	✓	✓	X
CF176	FD60 Die-Formed	X	✓	✓	✓	X
CF177	FD60 Die-Formed	X	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	✓	X
CF192	FD30	✓	✓	✓	✓	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	✓	✓	✓	✓	X
CF331	FD60 Doors	✓	✓	X	X	✓
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **FIBERCILL LIMITED**
Unit 15, The Moorings, Navigation Drive, Hurst Business Park, Brierley Hill, DY5 1UX

☎ 01384 482221
📠 01384 482212

✓ **Approved for the manufacture of MDF door frames for use with specified CERTIFIRE approved fire doors:**

This approval relates to the manufacture of door frames for use with certain CERTIFIRE Approved Fire Doors subject to the under-mentioned conditions. The doors when fitted in the frame and with hardware and seals specified in the door leaf certificate are designed to meet the requirements as detailed in the relevant certificate. All frames shall be manufactured in accordance with the agreed frame specification as defined in Figure 1 shown in the full version of this certificate.

The frames are approved for use with: CERTIFIRE approved FD30 single-acting, single leaf latched doorsets of maximum leaf dimensions 2040 mm high by 926 mm wide and of minimum thickness 44 mm. The doorset assemblies shall consist of timber faced and edged leaves with timber, cellulosic or mineral cores in timber frames (Code ITT).

Only doors as indicated in Table 1 are approved for installation in Fibercill FD30 MDF frames.

Certificate	Company
CF154	Irmade
CF160	JELD-WEN
CF165	STP Joinery
CF176	JELD-WEN
CF178	JELD-WEN
CF191	JELD-WEN
CF192	JELD-WEN
CF195	Premdor Crosby
CF198	Premdor Crosby
CF207	JELD-WEN
CF218	Vicaima Limited
CF240	Premdor Crosby
CF285	Vicaima Limited
CF292	Puertas Norma
CF315	Premdor Crosby
CF338	J B Kind
CF350	Premdor Crosby
CF380	Premdor Crosby
CF396	Puertas Norma
CF433	Corinthian Industries
CF454	Vicaima Limited
CF502	Premdor Crosby
CF534	Halspan

✓ **Scope of Approval:**
CERTIFIRE approved intumescent seals are supplied pre-fitted into the frames. They should not be removed or replaced with any other seals. Where smoke seals are specified then additional CERTIFIRE approved seals will be supplied.

The hinges supplied with the frames are CE marked for use on timber fire doors and should not be changed for alternative items.

It is recommended frames and doors are installed by fully trained FIRAS accredited installers.

✉ **M.R. MOULDINGS**
10 Felstead Road
Long Mead Industrial Estate
Epsom, Surrey, KT19 9BB

☎ 01372 740777
📠 01372 740778

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- MDF Frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	Resizing & Relipping
Jeld-Wen Door leaves					
CF160	FD30 Flush	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X
CF191	FD30 Flaxboard	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	✓	X
CF179	FD60 Die-formed	X	X	✓	X
CF207	FD30 Regency	X	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	✓
CF292	FD30 Doors	X	✓	✓	X
CF331	FD60 Doors	X	X	✓	X
CF394	FD60 Doors	X	X	✓	X
CF433	FD30 Doors	X	✓	✓	X

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Crosby Door leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **HAWTHORN TIMBER LIMITED**
Wyke Street, Hedon Road,
Hull, HU9 1PA

☎ 01482 228159
📠 01482 216937

This approval relates to the manufacture of doorframes for use with specified CERTIFIRE approved fire doors. Subject to the undermentioned conditions, the doors when fitted in the frame and with hardware and seals specified in the door leaf certificate are designed to meet the requirements as detailed in the relevant certificates.

This certification is designed to demonstrate compliance of the product or system specifically with Approved Document B (England and Wales), Section D of the Technical Standards (Scotland), Technical Booklet E (N. Ireland). If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.'

All frames shall be manufactured in accordance with the frame specification as defined in the respective door data sheet having regard to the maximum sizes and configurations permitted under the door certification.

Processing is conducted in accordance with Hawthorn Timber Limited procedures.

Approved frames carry a label identified with Hawthorn Timber Limited's name and contact number, the CERTIFIRE name, or name and mark, together with the CERTIFIRE certificate number and a unique serial number.

✉ **FIREDOORS LIMITED**
Unit 3A, 4&5 Broncoed Business Park
Wrexham Road, Mold
Flintshire, CH7 1HP

☎ 01352 707172
📠 01352 707171

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
STP Door leaves						
CF150	FD30 Doors	✓	✓	✓	X	X
CF165	FD30 Moulded	✓	✓	✓	✓	X
CF166	FD60 Flush	✓	✓	✓	X	X
Irmade Door leaves						
CF175	FD60 Doors	✓	✓	✓	X	X
CF154	FD30 Doors	✓	✓	✓	✓	X
Premdor Door Leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF502	FD30 Tubecore 470	✓	✓	✓	✓	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **ARNOLD LAVER & CO LIMITED**
Olympic Sawmills, Oxclose Park Road North
Mosborough, Sheffield, S20 8GN

☎ 0114 276 4700
📠 0114 276 4701

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in the certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Viciama Door leaves						
CF218	FD30 'SDC'	✓	✓	✓	X	X
CF285	FD30 Superior	✓	✓	✓	X	X
CF454	FD60	✓	✓	✓	X	X
Irmade Door leaves						
CF160	FD30 Flush	✓	✓	✓	X	X
CF176	FD30 Die-Formed	X	✓	✓	X	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF178	FD30 Panelled	X	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	✓	X	X
CF179	FD60 Die-Formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	X	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	X	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	X	X

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **W. HOWARD**
Lower Green Lane, Astley,
Manchester M29 7JZ

☎ 01942 881900
📠 01942 891544

Approved for the manufacture of MDF door frames for use with specified CERTIFIRE approved fire doors:

This approval relates to the manufacture of door frames for use with certain CERTIFIRE Approved Fire Doors subject to the under-mentioned conditions. The doors when fitted in the frame and with hardware and seals specified in the door leaf certificate are designed to meet the requirements as detailed in the relevant certificate. All frames shall be manufactured in accordance with the agreed frame specification as defined in Figure 1 shown in the full version of this certificate and may be of 2 types:

- Type 1 – Twice primed, moisture resistant MDF
- Type 2 – Wood veneered, moisture resistant MDF

The frames are approved for use with: CERTIFIRE approved FD30 single-acting, single leaf latched doorsets of maximum leaf dimensions 2040 mm high by 926 mm wide and of minimum thickness 44 mm. The doorset assemblies shall consist of timber faced and edged leaves with timber, cellulosic or mineral cores in timber frames (Code ITT).

Only doors as indicated in Table 1 are approved for installation in Fibercill FD30 MDF frames.

Certificate	Company
CF154	Irmade
CF160	JELD-WEN
CF165	STP Joinery
CF176	JELD-WEN
CF178	JELD-WEN
CF191	JELD-WEN
CF192	JELD-WEN
CF195	Premdor Crosby
CF198	Premdor Crosby
CF207	JELD-WEN
CF218	Vicaima Limited
CF240	Premdor Crosby
CF285	Vicaima Limited
CF292	Puertas Norma
CF315	Premdor Crosby
CF338	J B Kind
CF350	Premdor Crosby
CF380	Premdor Crosby
CF396	Puertas Norma
CF433	Corinthian Industries
CF454	Vicaima Limited
CF502	Premdor Crosby
CF534	Halspan

Scope of Approval: CERTIFIRE approved intumescent seals are supplied pre-fitted into the frames. They should not be removed or replaced with any other seals. Where smoke seals are specified then additional CERTIFIRE approved seals will be supplied.

The hinges supplied with the frames are CE marked for use on timber fire doors and should not be changed for alternative items.

It is recommended frames and doors are installed by fully trained FIRAS accredited installers.

✉ **BC APETURES & JOINERY LTD**
Unit 1, Knowl Piece
Wilbury Way, Hitchin
Herts, SG4 0TY

☎ 01462 422323
📠 01462 440303

Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- MDF Frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Crosby Door leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **CCAS JOINERY LIMITED**
Baker House, The Hayes
Lye, Stourbridge
DY9 8RS

☎ 01384 893883
📠 01384 896253

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- MDF Frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames
Vicaima Door leaves				
CF218	FD30 'SDC'	✓	✓	✓
CF285	FD30 Superior	✓	✓	✓
CF454	FD60	✓	✓	✓

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF192	FD30 Tubeboard	✓	✓	✓	✓	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

✉ **DAVRIC JOINERY LIMITED**
Unit H, Seacroft Industrial Estate
Leeds, West Yorkshire
LS14 2AQ

☎ 0113 273 3734
📠 0113 273 3737

☑ **Approved for processing of fire doors manufactured by certain CERTIFIRE approved companies as specified in this certificate:**

- Construction of apertures in door leaves
- Glazing of apertures
- Manufacture of door frames
- MDF Frames
- Resizing and Relipping

The certified doors for which the modifications are approved for as following:

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames	MDF Frames	Resizing & Relipping
Premdor Crosby Door leaves						
CF195	Premdor Fireshield	✓	✓	✓	✓	X
CF198	FD30 Moulded Skin Chipboard Core	✓	✓	✓	✓	X
CF240	FD30 Premcore	✓	✓	✓	✓	✓
CF241	FD60 Premcore	✓	✓	✓	X	✓
CF302	FD60 Flaxcore	✓	✓	✓	X	X
CF315	FD30 Premcore Lite	✓	✓	✓	✓	✓
CF350	FD30 Sound Secure	✓	✓	✓	✓	X
CF380	FD30 Tubecore Lite	✓	✓	✓	✓	✓
CF625	FD30 PremCORE Lite (L)	✓	✓	✓	✓	✓
Jeld-Wen Door leaves						
CF160	FD30 Flush	✓	✓	✓	✓	X
CF177	FD60 Flush	✓	✓	✓	X	X
CF191	FD30 Flaxboard	✓	✓	✓	✓	X
CF192	FD30 Tubeboard	✓	✓	✓	✓	X
CF179	FD60 Die-formed	X	X	✓	X	X
CF207	FD30 Regency	X	✓	✓	✓	X
CF271	FD30 Doors	✓	✓	✓	X	✓
CF292	FD30 Doors	X	✓	✓	✓	X
CF331	FD60 Doors	X	X	✓	X	X
CF394	FD60 Doors	X	X	✓	X	X
CF433	FD30 Doors	X	✓	✓	✓	X

Relevant Certificate Number	Timber Door Product	Aperture Cutting	Glazing of Apertures	Manufacture of Frames
Vicaima Door leaves				
CF218	FD30 'SDC'	✓	✓	✓
CF285	FD30 Superior	✓	✓	✓
CF454	FD60	✓	✓	✓

Note: The scope of approval and field of application for the doors is contained in the above referenced certificate

Apertures, glazing and frames shall be in accordance with the relevant prime door manufacturer's Limited construction specifications and data sheets for the above referenced products.

TS00	General Requirements
TS03	Penetration Seals (BS)
TS10	Timber Fire Doors
TS12	Steel Fire Doors
TS14	Board/Spray Protection for Steelwork (BS)
TS15	Intumescent Coatings for Steelwork (BS)
TS16	Smoke Vents
TS19	Class 0 / Class 1
TS20	Products of Restricted Combustibility
TS21	Smoke Door Seals
TS23	Locks and Latches
TS24	Hinges
TS25	Glass and Glazing (BS)
TS26	Panic Exit Devices
TS30	Vertical Rolling Shutter Doors
TS31	Emergency Exit Devices
TS32	Letterplates
TS33	Door Coordinator Devices
TS34	Door Closing Devices and Accessories
TS35	Intumescent Seals
TS36	Framing Systems for Glass and Glazing
TS37	Glazing Systems (EN)
TS38	Glass (EN)
TS39	Cavity Barriers
TS40	Linear Gap Seals (BS)
TS41	Signal-activated uncontrolled door closers
TS42	Fire Resisting Doorsets (EN)
TS43	Reactive Coatings
TS44	Renderings
TS45	Boards
TS46	Class 0 / Class 1 (EN)
TS47	Air Transfer Grilles
TS48	Smoke Control & Fire Resisting Ductwork Systems
TS49	Separating Elements
TS50	Smoke and Toxicity
TS51	Smoke and Fire Dampers
TS52	Powered heat and smoke exhaust ventilators
TS53	Natural heat and smoke exhaust ventilators

TS54	External walls including sandwich panels
TS55	Ceilings
TS56	Lift Landing Doors (BS)
TS57	Intumescent Coated Structural Members
TS58	Fire Protection Systems for Tunnel Linings
TS59	Penetration Sealing Systems (EN)
TS60	Lift Landing Doors (EN)
TS61	FR Preservative Treated Timbers
TS62	Material used to clad scaffolding
TS63	Material used as temporary protective covering
TS64	Smoke Seals (EN)

List of CERTIFIRE certificated Aperture and Framing companies

CERTIFIRE CAF No.	Company	Certificated Door Leaves	Page No.
180	A&A JOINERY AND WOODWORKING LIMITED	Premdor, Viciama	66
106	ALLAN BINKS TIMBER LIMITED	Jeld-Wen, Viciama, Premdor, STP/Irmade	17
140	ALSFORD TIMBER LIMITED	Viciama, Jeld-wen, Premdor	31
174	ARBOR FOREST PRODUCTS LTD	Premdor, Jeld-Wen, Penrith, L S Group, Viciama, STP/Irmade, Puresas Norma, Corinthian	59
194	ARNOLD LAVER TIMBERWORLD	Jeld-Wen, Viciama	79
205	ARNOLD LAVER TIMBERWORLD	Viciama, Irmade	89
207	B G APETURES & JOINERY LIMITED	Premdor Crosby	91
144	BRIAN FELL (LEVEN) LIMITED	Premdor Crosby	34
165	BRAY & SLAUGHTER LIMITED	Premdor Crosby, Jeld-Wen, Irmade, STP	53
163	BROWNS JOINERY	Premdor Crosby	51
143	CARVER (WOLVERHAMPTON) LIMITED	Premdor, STP, Irmade	33
160	C B SOLUTIONS	Viciama, Premdor, STP, Irmade, Jeld-Wen	48
192	CAHIR DOORS LIMITED	Viciama, Jeld-Wen, STP, Irmade	77
208	CCAS JOINERY LIMITED	Viciama, Jeld-Wen	92
166	CEILING GRIDS LIMITED	STP/Irmade, Jeld-Wen	54
187	CONCEPT DOORS LIMITED	Viciama	73
188	COTSWOLD MANUFACTURING LIMITED	Premdor, Viciama	74
179	DARLINGTON BOROUGH COUNCIL	Jeld-Wen, Premdor Crosby	65
112	DAVID COVER & SON LIMITED	Premdor, Jeld-Wen, Viciama	20
209	DAVRIC JOINERY LIMITED	Premdor, Jeld-Wen, Viciama	93
129	DCB JOINERY LIMITED	Jeld-Wen, Premdor Crosby, STP/Irmade, Viciama	26
134	DCB JOINERY LIMITED	Jeld-Wen, Premdor Crosby	28
136	DCB JOINERY LIMITED	Premdor, Crosby, Jeld-Wen	29
151	DOOR & JOINERY SOLUTIONS LIMITED	Jeld-Wen/STP Irmade	40
158	DOORLINING.COM LIMITED	Frames	46
168	DOORWORKS LIMITED	Jeld-Wen, Premdor, Viciama	55
190	ESSENTIAL DESIGNS LIMITED	Viciama, Jeld-Wen	75
154	EUROPEAN DOOR SETS	Viciama, STP, Irmade	43
200	FIBERCILL LIMITED	Irmade, Jeld-Wen, STP, Premdor, Viciama, Puertas Norma, J B Kind, Corinthian, Halspan	85
184	FINNFOREST UK LIMITED	Frames	70
204	FIRE DOORS LIMITED	Premdor Crosby, STP Irmade	88
156	FRAMEK LIMITED	STP, Premdor, Viciama, Irmade	45
150	HALDANE FISHER DOOR REPROCESSING DIVISION	Premdor Crosby	39
145	HANSON & BEARDS LIMITED	Jeld-Wen, Viciama	35
173	HATHAWAY & HOYLE	Jeld-Wen, Viciama, Premdor	58
202	HAWTHORN TIMBER LIMITED	Frames	87
115	HERBERT BAGGALEY CONSTRUCTION LTD	Jeld-Wen, Viciama	22

CERTIFIRE CAF No.	Company	Certificated Door Leaves	Page No.
109	HICKMAN INDUSTRIES LIMITED	Premdor, Viciama, Jeld-Wen	19
121	HOLLOWAYS DOORS & FRAMES LIMITED	Jeld-Wen, Premdor Crosby	24
185	J D DOORS LIMITED	Jeld-Wen, Premdor, Viciama, STP, Irmade	71
176	J J JOINERY SERVICES LIMITED	Jeld-Wen, Viciama	62
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159	MILL ROAD JOINERY	Jeld-Wen, Premdor, Irmade, STP	47
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177	WHITEHART JOINERY LIMITED	Premdor Crosby, Jeld-Wen, Viciama, STP, Irmade	63



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