



CERTIFICATE OF APPROVAL

No CF 403

This is to certify that, in accordance with
TS00 General Requirements for Certification of Fire Protection Products
The undermentioned products of

HOLLWAYS DOORS & FRAMES LIMITED

Bold Street, Sheffield, S9 2LR
Tel: 01142 432424 Fax: 01142 435959

Have been assessed against the requirements of the Technical Schedule(s)
denoted below and are approved for use subject to the conditions
appended hereto:

CERTIFIED PRODUCT

Hollways Doors & Frames
Limited FD60 Flamebreak
Timber Door Assemblies

TECHNICAL SCHEDULE

TS10 Fire Resisting Door
Assemblies with non-metallic
Leaves

Signed and sealed for and on behalf of Warringtonfire Testing and Certification Limited

Paul Duggan
Certification Manager

Issued: 17th February 2005
Reissued: 15th January 2020
Valid to: 12th January 2025





CERTIFICATE No CF 403

HOLLWAYS DOORS & FRAMES LIMITED

HOLLWAYS DOORS & FRAMES LTD. FD60 FLAMEBREAK TIMBER DOOR ASSEMBLIES

This approval relates to the use of the above doors in providing fire resistance of 60 minutes insulation (if incorporating not more than 20% of uninsulating glass) and 60 minutes integrity as defined in BS 476: Part 22. Subject to the undermentioned conditions, the doors would be expected to meet the relevant requirements of BS 9999 for FD60 door assemblies when used in accordance with the provisions therein.

1. This certification is provided to the client for their own purposes and we cannot opine on whether it will be accepted by Building Control authorities or any other third parties for any purpose.
2. The doors are approved on the basis of:
 - i) Initial type testing
 - ii) A design appraisal against TS10
 - iii) Inspection and surveillance of factory production control
 - iv) Certification under a CERTIFIRE approved Quality Management System
 - v) Audit testing in accordance with TS10
3. The doors comprise tri-laminate hardwood cored timber framed leaves in various finishes for use with timber frames, with intumescent edge seals (ITT FD60).
4. This approval is applicable to both complete door assemblies and door leaves. Where the door is not supplied in a fully fitted form it is a condition of this approval that an agreed Data Sheet accompanies the product and is complied with in its entirety. Failure to do so will invalidate this approval and may jeopardise the fire performance of the door.
5. This approval is applicable to latched and unlatched, single-acting, single and double-leaf, glazed and unglazed ITT assemblies, with square / unrebeated meeting edges at leaf dimensions up to those detailed within Tables 1 and 2 below.
6. Glazing shall only be undertaken by the door manufacturer, or a CERTIFIRE approved Licensed Door Processor, and shall be in accordance with the Data Information Sheet and Construction Specification. No site cutting or glazing of apertures is permitted.
7. Hardware items, including closing devices and intumescent fire seals, shall be as specified in the Data Sheet.
8. The door assembly shall be mechanically fixed to wall constructions having a fire resistance of at least 60 minutes.

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9. Labels to the CERTIFIRE design, or approved by CERTIFIRE, referencing CERTIFIRE and CERTIFIRE Ref. No. CF403 and FD60 classifications resistance shall be affixed to each door in the prescribed position.
10. This approval relates to on-going production. The product and/or its immediate packaging is identified with the manufacturer's name, the product name or number, the CERTIFIRE name or name and mark, together with the CERTIFIRE certificate number and application when appropriate.

Table 1. Flamebreak 660 Maximum Permitted Door Leaf Dimensions for Fire Performance

Door assembly configuration	Maximum Height (mm)	Maximum Width (mm)	Area (m ²)
Flamebreak 660 Single-Acting, Single-Leaf Latched / Unlatched 2No. Pyrostrip 15 x 4 mm intumescents	2388 (at 1179 wide)	1183 (at 2380 high)	2.82
Flamebreak 660 Single-Acting, Double-Leaf Latched / Unlatched 2No. Pyrostrip 15 x 4 mm intumescents (frame and one meeting edge) and 1No 30 x 4 mm to head	2155 (at 935 wide)	935 (at 2155 high)	2.02
Flamebreak 660 Single-Acting, Single-Leaf Latched / Unlatched 2No. Pyroplex 8700 15 x 4 mm intumescents	2236 (at 936 wide)	971 (at 2156 high)	2.09
Flamebreak 660 Single-Acting, Double-Leaf Latched / Unlatched 2No. Pyroplex 8700 15 x 4 mm intumescents (frame and one meeting edge)	2236 (at 936 wide)	971 (at 2156 high)	2.09

Note: Under no circumstances must either the maximum height or maximum width be exceeded without separate CERTIFIRE approval.

Double-leaf dimensions given in the table above relate to each leaf.





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Table 2. Flamebreak FF660 Max. Permitted Door Leaf Dimensions for Fire Performance

Door assembly configuration	Maximum Height (mm)	Maximum Width (mm)	Area (m ²)
Flamebreak FF660 Single-Acting, Single-Leaf Latched / Unlatched 2No. Pyrostrip 15 x 4 mm intumescents	2096 (at 926 wide)	933 (at 2080 high)	1.94

Note: Under no circumstances must either the maximum height or maximum width be exceeded without separate CERTIFIRE approval.

Double-leaf dimensions given in the table above relate to each leaf.

HOLLWAYS DOORS & FRAMES LIMITED.
FD60 FLAMEBREAK TIMBER DOOR ASSEMBLIES
CF 403 DATA SHEET

1. General

This door leaf has been fire tested and is certified by CERTIFIRE as being capable of providing fire resistance of 60 minutes integrity and 60 minutes insulation (if incorporating not more than 20% of uninsulated glass) as defined in BS 476: Part 22, when installed in accordance with the following conditions. Subject to these, the door will meet the relevant requirements of BS 9999 for FD60 when used in accordance with the provisions therein.

In recognition of this, the leaf carries a prefixed label on the top or hanging edge of the door, issued under the terms of the CERTIFIRE scheme. This label uniquely identifies the door leaf, the manufacture of which complies with a CERTIFIRE approved Quality Management System and is subject to on-going surveillance. This label shall not be removed.

It is emphasised that the certification is conditional upon the following instructions being complied with in their entirety. Failure to do so will invalidate this approval and may jeopardise the fire performance of the door. Door assemblies supplied pre-fitted with components by Hollways Doors & Frames Limited may be considered to meet the requirements in respect of those items.

2. Door Leaf Dimensions

This approval is applicable to single-action, single and double-leaf, latched and unlatched, assemblies at leaf dimensions up to those detailed within Tables 1 and 2 below.

Table 1. Flamebreak 660 Maximum Permitted Door Leaf Dimensions for Fire Performance

Door assembly configuration	Maximum Height (mm)	Maximum Width (mm)	Area (m²)
Flamebreak 660 Single-Acting, Single-Leaf Latched / Unlatched 2No. Pyrostrip 15 x 4 mm intumescents	2388 (at 1179 wide)	1183 (at 2380 high)	2.82
Flamebreak 660 Single-Acting, Double-Leaf Latched / Unlatched 2No. Pyrostrip 15 x 4 mm intumescents (frame and one meeting edge) and 1No 30 x 4 mm to head	2155 (at 935 wide)	935 (at 2155 high)	2.02
Flamebreak 660 Single-Acting, Single-Leaf Latched / Unlatched 2No. Pyroplex 8700 15 x 4 mm intumescents	2236 (at 936 wide)	971 (at 2156 high)	2.09
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Note: Under no circumstances must either the maximum height or maximum width be exceeded without separate CERTIFIRE approval.

Double-leaf dimensions given in the table above relate to each leaf.

Table 2. Flamebreak FF660 Max. Permitted Door Leaf Dimensions for Fire Performance

Door assembly configuration	Maximum Height (mm)	Maximum Width (mm)	Area (m ²)
Flamebreak FF660 Single-Acting, Single-Leaf Latched / Unlatched 2No. Pyrostrip 15 x 4 mm intumescents	2096 (at 926 wide)	933 (at 2080 high)	1.94

Note: Under no circumstances must either the maximum height or maximum width be exceeded without separate CERTIFIRE approval.

Double-leaf dimensions given in the table above relate to each leaf.

3. Door Frame

To be any of the following:-

Hardwood (excluding Ash, Beech & Iroko)	i) Density:	640 kg/m ³ min.
	ii) Dimensions:	70 mm by 32 mm min.
	iii) Door Stop:	12 mm deep pinned, screwed or rebated from solid. Where the stop is rebated from solid the overall frame thickness must be increased by 12 mm to accommodate the 12 mm rebate depth.
Jointing:	Butt joints, mortice and tenon, mitred or half lapped joints with the head screw fixed to the jambs using two steel screws	
Door to frame gaps:	Not to exceed 4 mm except at threshold where up to 8 mm is permitted and 3.5 mm at the meeting stiles.	

4. Overpanels / Sidepanels

Framed overpanels incorporating a transom rail 32 mm thick (minimum) hardwood (excluding Ash, Beech and Iroko), may be included up to a maximum size of 1000 mm high

Framed sidepanels including a mullion 32 mm thick (minimum) hardwood (excluding Ash, Beech and Iroko), may be included up to maximum width of 1000 mm

Framed overpanels/sidepanels to be manufactured as per any of the door leaf specifications, but may omit all stiles and rails. Panels should be bedded against beads or the stop of the rebate and be screw fixed at minimum 400 mm centres.

Entire framed overpanel/sidepanel may be glazed in accordance with point 5 below

5. Glazed Fanlights and Sidelights

Any CERTIFIRE approved glazing systems may be used providing the specification and installation details given in the appropriate certification documents are adhered to.

6. Supporting Construction

The door assemblies are approved to be installed in brick, block, masonry, timber or steel stud of minimum thickness 85 mm, providing at least 60 minutes fire resistance. Where stud partitions are used these should be suitably constructed to provide a secure fixing for the door assemblies as recommended by the partition manufacturer.

7. Installation

The opening may be lined with hardwood which shall be continuous and of minimum width, 85mm. Each door frame jamb to be fixed through to the wall at not less than four points with steel or nylon fixings at maximum 600 mm centres penetrating the wall to at least 50 mm. Architraves are optional with no restrictions on material, size or fixing.

Door assemblies shall be installed as stated in BS 8214. Suitable CERTIFIRE approved lineal gap sealing systems may also be utilised to protect the frame/supporting construction gap, subject to the conditions contained within the relevant certificate.

The use of third party accredited installers provides a means of ensuring that installations have been conducted by knowledgeable contractors, to appropriate standards, thereby increasing the reliability of the anticipated performance in fire.

8. Leaf Size Adjustment

Door leaves of this design have been tested in single & double leaf configuration both with & without stiles & bottom rails. This therefore permits the door leaves to be reduced in height and/or width without restriction, providing that reduction in height is made from the bottom edge only & the top rail remains in position. One or both stiles may be reduced or totally removed to achieve the required width.

Door leaves may therefore be trimmed to fit the frame by the following maximum amounts:

- Top: 3 mm – applicable to doors both with and without lippings to the top edge
- Bottom: Unlimited*
- Vertical edges: Unlimited*

* The bottom rail and stiles can be removed completely, but the door must be lipped to all edges in accordance with Section 9.

Note that the maximum door to frame and door to threshold gaps specified shall not be exceeded, **nor shall the door edge fitted with the CERTIFIRE label be trimmed** since removal of the label will invalidate the certification.

The labelled edge may be subjected to minor 'shooting-in', providing the label is not damaged or removed in the process, and the amount of material removed does not exceed that stated previously.

9. Lippings

Hardwood (Excluding Ash, Beech & Iroko)	i) Density:	640 kg/m ³ minimum
	ii) Thickness:	Minimum 10 mm Maximum 20 mm
	iii) Adhesive:	Urea Formaldehyde or PVA
Notes:	All doors shall be lipped to all four edges.	

10. Glazed Apertures

All apertures to be factory prepared by a CERTIFIRE approved Licensed Door Processor. **No site cutting of apertures permitted as this will invalidate the certification.**

Door may incorporate CERTIFIRE approved glazing systems subject to the conditions contained within the relevant CERTIFIRE certificate (e.g. maximum size associated with glass, system, edge cover, aperture lining requirements, etc.) and the maximum pane dimensions given below (whichever is smaller):

Aperture dimensions: Doors may incorporate one or more vision panels to the maximum sizes identified in the table below:
 Area: Maximum glazed area of 0.39 m² per leaf
 Margins: 150 mm from the perimeter edge, 150 mm between apertures

Maximum Permitted Aperture Dimensions		
Max. Height (mm)	Max. Width (mm)	Max. Area (m ²)
650 (at 600 wide)	650 (at 600 high)	0.39

Hardwood or non-combustible setting blocks will be used to establish the correct edge cover.

Double-leaf door assemblies with equal width leaves shall both be similarly glazed.

11. Intumescent Seals

CERTIFIRE certificated intumescent seals are required to be fitted to these doors as below.

For door assemblies to BS476: Part 22 – classified as FD60

Pyroplex 8700 Rigid Box Intumescent Seals

Door Assembly Configuration	Position	Required Intumescent Protection
Flamebreak 660 Single-Acting, Single-Leaf Latched / Unlatched (max. 2236 mm high or 971 mm wide – 2.09 m ² max. area)	Head	2No. 15 mm wide by 4 mm thick (fitted centrally 10 mm apart)
	Vertical	2No. 15 mm wide by 4 mm thick (fitted centrally 10 mm apart)
Flamebreak 660 Single-Acting, Double-Leaf Latched / Unlatched Square meeting edges (max. 2236 mm high or 971 mm wide – 2.09 m ² max. area)	Head	2No. 15 mm wide by 4 mm thick (fitted centrally 10 mm apart)
	Hanging	2No. 15 mm wide by 4 mm thick (fitted centrally 10 mm apart)
	Meeting edges	2No. 15 mm wide by 4 mm thick in primary leaf only (fitted centrally 8mm apart)

Mann McGowan Pyrostrip Intumescent Seals

Door Assembly Configuration	Position	Required Intumescent Protection
Flamebreak 660 Single-Acting, Single-Leaf Latched / Unlatched (max. 2388 mm high or 1183 mm wide – 2.82 m ² max. area)	Head	2No. 15 mm wide by 4 mm thick (fitted centrally 10 mm apart)
	Vertical	2No. 15 mm wide by 4 mm thick (fitted centrally 10 mm apart)
Flamebreak 660 Single-Acting, Double-Leaf Latched / Unlatched Square meeting edges (max. 2155 mm high or 935 mm wide – 2.02 m ² max. area)	Head	1No. 30 mm wide by 4 mm thick (fitted centrally)
	Hanging	2No. 15 mm wide by 4 mm thick (fitted centrally 10 mm apart)
	Meeting edges	2No. 15 mm wide by 4 mm thick in primary leaf only (fitted centrally 8mm apart)
Flamebreak FF660 Single-Acting, Single-Leaf Latched / Unlatched (max. 2096 mm high or 933 mm wide – 1.94 m ² max. area)	Head	2No. 15 mm wide by 4 mm thick (fitted centrally 10 mm apart)
	Vertical	2No. 15 mm wide by 4 mm thick (fitted centrally 10 mm apart)

Intumescent strips cannot be changed from the specific size type and location specified within this data sheet.

Seals may be interrupted at hinge and latch positions.

Smoke seals may be included subject to the conditions contained within the relevant CERTIFIRE certificate for the smoke seal.

12. Hinges

Hinges shall be CE Marked against EN 1935 for use on 60 minute timber fire doors

Number:	3No. per leaf (minimum)	
Type:	Steel butt, journal supported fixed or loose pin. Any washers or ball bearings to be of steel.	
Positions*:	200 mm from the head of the leaf and 250-262 mm from the base of the door leaf. 3rd hinge positioned central in height.	
Dimensions:	Blade height:	100 mm (+/- 20%)
	Blade width:	35 mm (+/- 2mm)
	Blade thickness:	3 mm (+/- 0.5 mm)
	Knuckle dia.:	14 mm (+/- 1mm)
Fixings:	Minimum 4 No. steel screws	
	Minimum M5 x 30 mm	
Intumescent: protection**	1 mm Interdens sheet material behind each blade	

* The datum in all cases is the centreline of the hinge.

** This specification overrides any requirement for additional intumescent identified in the hinge manufacturer's certification providing the hinge specification falls within the parameters identified above, specifically maximum dimensions and material.

Any other CERTIFIRE approved hinge may be fitted, providing the hinge dimension are no greater than 10% in blade width and 25% in blade height from that approved above.

Where the Certifire approved hinge exceeds the specification given above, the minimum requirement for intumescent protection to the hinges, by-passing perimeter intumescent, and the material density and thickness for the door and frame elements given in the hinge manufacture's CERTIFIRE certificate shall apply.

Any other CERTIFIRE approved hinges may be used, subject to the conditions contained within the relevant certificate.

13. Locks and Latches

Locks/latches are not necessary although where fitted shall be CE Marked for use on 60 minute timber fire doors.

Tubular latches:

Max. forend dimension	57 mm high x 27 mm wide
Latchbolt material:	Steel or brass
Position:	Max. 1100 mm from bottom of door to centreline of lockcase
Intumescent protection*:	1 mm Interdens sheet material wrapped around the case and behind the forend and keep.
Configuration	Square / unrebated meeting edges only**

* This specification overrides any requirement for additional intumescent identified in the lock manufacturer's certification providing the lock/latch specification falls within the parameters identified above, specifically maximum dimensions and material.

Any other CERTIFIRE approved lock/latch may be fitted, providing no lock/strikeplate dimension is more than 25% of that approved above and subject to the conditions contained within the relevant certificate.

Where the Certifire approved lock/latch exceeds the specification given above, the minimum requirement for intumescent protection to the locks, latches and strikeplates, by-passing perimeter intumescent, and the material density and thickness for the door and frame elements given in the lock/latch manufacture's CERTIFIRE certificate shall apply.

** The use of rebated meeting stiles is not permitted.

Recessing for locks should result in a tight fit, allowing for any intumescent protection where required.

No restriction on type and material of mechanical lever handles and knobs.

The use of mechanical locks in conjunction with electromechanical handles must be either CERTIFIRE approved for the application or subject to specific appraisal.

14. Self-Closing Devices

All doors are required to be fitted with a CERTIFIRE certificated self-closing device. The exceptions are doors kept locked shut such as service access doors. Note: closers with mechanical hold-open mechanisms are not permitted to be used. Building Regulations may identify locations within domestic locations where self-closing devices are not mandatory.

The closers shall have a power rating appropriate to the leaf sizes, subject to the closer having the ability to close the door from any angle and against any latch and/ or seals fitted. The closer shall have the ability to provide a minimum size 3 closing force. Where doors are unlatched a minimum size 3 shall be maintained.

Closers shall be CE Marked against EN 1154 and categorised as grade 1 – suitable for use on fire / smoke door assemblies.

14a. Surface mounted overhead closers

Any CERTIFIRE approved surface mounted overhead closer may be fitted, subject to the conditions contained within the relevant certificate.

14b. Transom Mounted and Concealed Closers

Not permitted

14c. Floor Springs

Not permitted

15. Ancillary items

Please note that hardware items other than those discussed within this certificate of approval are not permitted.

15a. Protection plates and signage

Surface mounted plastic, steel, aluminium or brass plates are acceptable on the basis that:

- < 2mm thick
- Do not occupy more than 20% of the door leaf in total, or exceed 500mm in height for kickplates and 300mm for mid-plates, whichever is the smaller.
- Do not wrap around the vertical edges, and on the closing face do not extend beneath the door stops (generally 40-50mm narrower than door width)
- Plates/signage can be bonded with a thermally softening adhesive. Additionally screws may be used.

15b. Flushbolts

Not permitted

Secondary leaf may be secured with surface mounted bolts, attached to either face of the door.

15c. Pull Handles

Screw-fixed, bolt-fixed from the back and back-to-back fixed pull handles of steel, brass, aluminium and nylon coated, are permitted providing any through-bolt fixing is of steel.

15d. Air transfer grilles

No site cutting of apertures permitted as this will invalidate the certification.

Where apertures are pre-cut by Hollways Doors & Frames Limited, or a CERTIFIRE approved Licensed Door Processor, Intumescent Air Transfer Grilles may be fitted on site by NON-

CERTIFIRE approved staff, however, the Intumescent Air Transfer Grilles shall be CERTIFIRE approved for use in FD60 timber based doors. The air transfer grilles must be fitted into apertures prepared in line with the relevant CERTIFIRE certificate for the air transfer grille. Care must be taken to ensure all fitting instructions are followed, including any constraints imposed by the CERTIFIRE certificate with regards to position of the air transfer grille within the door.

15e. Letter Plates

Where letter plates are fitted, the aperture for a letter plate may be formed on site by NON-CERTIFIRE approved staff, however, the letter plates shall be CERTIFIRE approved for use in FD60 timber based doors. The letter plates must be fitted into apertures prepared in line with the relevant CERTIFIRE certificate for the letter plate. Care must be taken to ensure all fitting instructions are followed, including any constraints imposed by the CERTIFIRE certificate with regards to position of the letter plate within the door.

15f. Door Viewers

Door viewers may be fitted into the leaf providing the viewer comprises an all steel construction, with the exception of the optical lens, which shall be glass.

The door viewer will not be positioned higher than 1500 mm from the threshold to the centreline.

The door viewer will have an external diameter of not greater than 14 mm and will be fully lined with 2 mm thick interdens or 2 mm thick graphite based intumescent sheet material.

The door viewer complete with intumescent protection will be tightly fitted within the door leaf.

15g. Coat Hooks and Other Surface Mounted Hardware

Ancillary items which are wholly surface mounted may be fitted providing:

- These items are screw fixed or bonded only
- Are not bolted through the full thickness of the door
- Are not directly above, or closer than 100 mm to any insulated glazing

15h. Dropseals

Dropseals are to be CERTIFIRE approved with maximum dimensions 14 mm by 35 mm high.

Where dropseals are fitted, the recess for a dropseal may be formed on site by NON-CERTIFIRE approved staff. Care must be taken to ensure all fitting instructions are followed, including any constraints imposed by the CERTIFIRE certificate.

Note: Threshold gaps as stated in Section 3 are to be maintained

15i. Electric Strikes / Electro mechanical locks

Not permitted

14. Further Information

Further information regarding the details contained in this data sheet may be obtained from Hollways Doors & Frames Limited (Tel: 01142 432424).

Further information regarding the CERTIFIRE certification and other approved products can be obtained from Warringtonfire Testing and Certification (Tel: +44 (0) 1925 646777).